Window Glass — Front Door

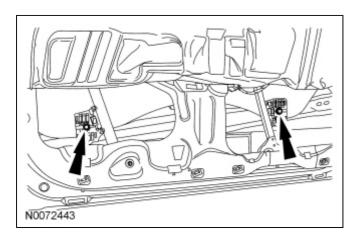
Removal and Installation

NOTE: The LH or RH front window motor must be de-initialized, then initialized whenever the front window motor is removed from the window regulator, a new window regulator and motor is installed, a new window glass is installed or for any operation in which grease or lubricants are applied to the window regulator or glass run.

- 1. Remove the door trim panel. For additional information, refer to Section 501-05.
- 2. Position the watershield aside.
- 3. **NOTE:** If the window glass bolts are inaccessible, reconnect the window control switch to raise or lower the glass as necessary.

Remove the 2 door window glass bolts and sleeves.

• To install, tighten to 9 Nm (80 lb-in).



- 4. Tip the front of the glass down to clear the door filler and remove the door window glass.
- 5. To install, reverse the removal procedure.
 - Make sure the window glass is correctly seated into the window glass clamps during installation.
 - Adjust the door window glass as necessary. For additional information, refer to <u>Window Glass</u>
 Adjustment Front Door in this section.
 - Initialize the LH or RH front window motor. For additional information, refer to Window Motor Initialization in this section.